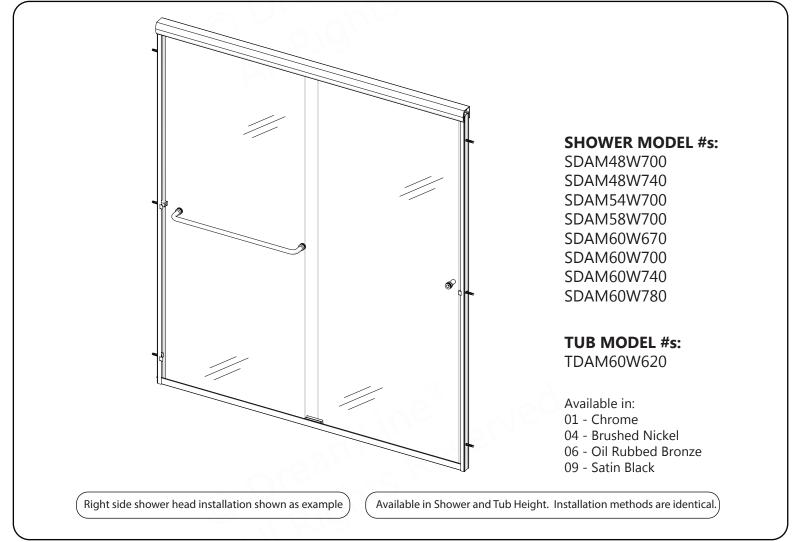


ALLIANCE PRO ML Shower Door Installation Instructions

PLEASE REVIEW THIS ENTIRE MANUAL PRIOR TO INSTALLATION



IMPORTANT!

DreamLine® reserves the right to alter, modify or redesign products at any time without prior notice for the purpose of product improvement and customer experience. Please refer to the model's web page on **DreamLine.com** for the latest technical drawings, installation manuals, warranty information or additional product details.





Alliance Pro ML SKUs

SDAM60W670VXX01 SDAM60W670VXX04 SDAM60W670VXX06 SDAM60W670VXX09 SDAM60W700VTX01 SDAM60W700VXX01 SDAM60W700VTX04 SDAM60W700VXX04 SDAM60W700VTX06 SDAM60W700VXX06 SDAM60W700VTX09 SDAM60W700VXX09 SDAM60W740VTX01 SDAM60W740VXX01 SDAM60W740VTX04 SDAM60W740VXX04 SDAM60W740VTX06 SDAM60W740VXX06 SDAM60W740VTX09 SDAM60W740VXX09 SDAM60W780VXX01 SDAM60W780VXX04 SDAM60W780VXX06 SDAM60W780VXX09 TDAM60W620VTX01 TDAM60W620VXX01

TDAM60W620VTX04 TDAM60W620VXX04 TDAM60W620VTX06 TDAM60W620VXX06 TDAM60W620VXX09 SDAM48W700VTX01 SDAM48W700VXX01 SDAM48W700VTX04 SDAM48W700VXX04 SDAM48W700VTX06 SDAM48W700VXX06 SDAM48W740VTX01 SDAM48W740VXX01 SDAM48W740VTX04 SDAM48W740VXX04 SDAM48W740VTX06 SDAM48W740VXX06 SDAM48W740VXX09 SDAM54W700VXX01 SDAM54W700VXX04 SDAM54W700VXX06 SDAM54W700VXX09 SDAM58W700VXX01 SDAM58W700VXX04 SDAM58W700VXX06 SDAM58W700VXX09



Record the following purchase information for your records or in the event you need to contact DreamLine[®]:

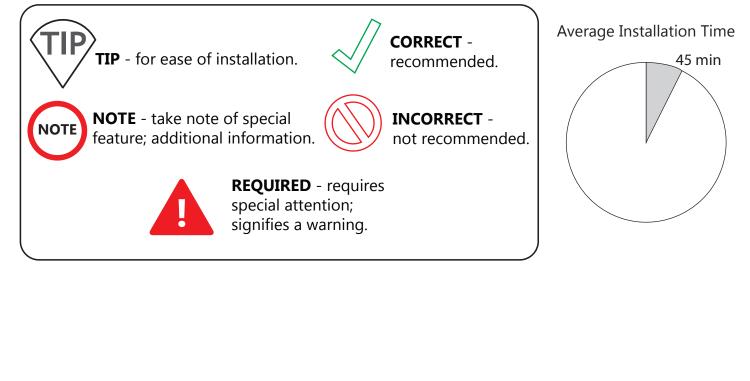
Purchase Order Number	Store/Vendor Purchased From	
Installation Date	OD Number (optional)	*found on the shipping box or label if available.
Installed By:	SKU Number	

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Symbol Legend



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DREAMLINE dream in style

IMPORTANT

- DreamLine® reserves the right to alter, modify or redesign products any time without prior notice for product improvement and customer experience. Please refer to the model's web page on **DreamLine.com** for the latest technical drawings, installation manuals, warranty information or additional product details.
- This product should be installed by someone familiar with the construction requirements for this type of project and the care necessary for the safe installation and operation of the product.
- The safety of any installation is the responsibility of the installer.
- Professional installation recommended. (All Models)
- Professional installation required. (Enigma Series)
- To prevent damage or serious injury, Do Not lean against the installed panel/door/glass.
- To prevent damage or serious injury: Do Not attempt to lift or move a heavy lite of glass
 alone. Use an assistant and/or a professional grade glass suction cup.
- The installation of some models may require drilling down into the threshold. Contact the
 manufacturer of the base, tub, or threshold material with any questions regarding the
 drilling of holes into their product.
- All drawings in this installation manual are for illustrative purposes only and are not drawn to scale.

TEMPERED GLASS WARNING

- Your Shower Door Glass Could Shatter Without Warning if Improperly Installed or Mishandled
- Do Not install or operate a shower door if the glass has chipped corners, slivered edges or is otherwise damaged and/or has been dropped or banged into a hard surface such as tile, marble or glass.
- The main causes of tempered glass breakage are:
 - Improper handling, storage or installation
 - Misuse/abuse
 - Lack of maintenance
 - Failure to replace damaged glass
 - Improper handling during storage, unpacking and installation:
 - Corners and edges are the most susceptible area to damage on a lite of tempered glass and should be protected and handled with care during storage, unpacking, installation and operation. A concentrated point of pressure or impact with a surface harder than itself may cause the tempered glass to shatter. The tempered glass may release immediately, within several hours or even days later.
 - Incorrect installation of door hardware, rollers, hinges, channels, stopper or glass:
 - Improper installation may include: loose hardware and/or lack of proper gaskets between the hardware and glass. Additionally, improper alignment of guide rails, wall profiles or other hardware during installation or operation may place stress on the glass edges and cause it to break.
 - This product must be installed by a professional and experienced installer familiar with the safe handling of tempered glass.
 - Improper use of this product:
 - Aggressively opening or closing the door may cause trauma to the glass, which can lead to breakage. This may occur immediately or hours or even days later.
 - The shower door hardware and glass should be inspected periodically:
 - Instruct the homeowner how to perform a periodic inspection of the shower hardware and glass - some minor adjustments may be necessary based upon the use (or misuse) of the shower door. Ensure that the hardware remains tight and that the door alignment and operation are correct. Any adjustments should be made upon discovery to prevent damage to the product.
 - Additional considerations should be given to the installation of frameless tempered glass products in households with young children or an elderly person due to an increased chance of improper handling. In such cases, alternatives such as shower curtains or grab bars should be considered.

GENERAL PREPARATION

- After opening all boxes and packages, read this introduction carefully. Check that all the items are included in the package by marking off the components on the "Detailed Diagram of Product Components" page. Examine all boxes and packages for shipping damage. If the unit has been damaged, has a finishing defect, or is missing parts; please contact our Customer Support department within 3 business days of the delivery date. Please note that DreamLine® will not replace any damaged products or missing parts free of charge after 3 business days or if the product has been installed. Please contact DreamLine® if you have any questions.
- Please note that you should refer to your local building codes with questions on installation compliance standards. Building and plumbing codes may vary by location, and DreamLine® is not responsible for code compliance standards for your project and will not accept any returns.
- If this unit is going to be installed in a new construction, install all the required plumbing and drainage before installing the shower. Use a competent and licensed (if required by local code) plumber for all plumbing installation.
- Make sure that prior to beginning the installation, the surfaces are leveled and solid and
 will be able to support the total weight of the unit. Also make sure the walls are at right
 angles. Irregular installation surface level, radius corners or improper angle of side walls
 will result in serious problems for your installation. Please note that some adjustments
 and drilling will be necessary during the installation process.
- Protect all primary surfaces of the product during installation. Never set your glass down
 directly onto a tile floor. Leave corner protectors in place until it is necessary to remove
 them. Always use a piece of wood or cardboard to protect the bottom edge and corners
 of the glass prior to and during installation.
- This unit must be installed upon a finished threshold and against finished walls.
- DreamLine[®] shower doors are not designed to be installed into a fiberglass surround due to the radius corners and lack of a solid surface to mount the hardware.

WARNING: TO AVOID THE RISK OF DAMAGE OR INJURY:

- Follow all recommendations and requirements as shown in the installation instructions.
- Perform a thorough inspection of the glass and all parts for any damage prior to installation. Any damage to tempered glass can cause breakage.
 Do Not install damaged glass!
- Do Not install or operate a shower or tub door if the glass has chipped corners, slivered edges or is otherwise damaged. Do Not install or operate a shower or tub door that has been dropped or banged into a hard surface such as tile, marble or glass.
- CAUTION: Contact with any hard surface can damage tempered glass and cause it to shatter.
- This product uses tempered glass. Glass cannot be cut after it has been tempered. Do Not attempt to cut tempered glass.
- DreamLine[®] Glass Shower doors, Tub doors, Inline panels, and Return panels can shatter due to improper handling or lack of maintenance. Conduct periodic inspections of glass and all parts for possible damage, missing or loose parts.
- Always wear proper safety equipment such as: safety goggles, work gloves and appropriate footwear during the installation process.
- WARNING. Risk of leakage and/or damage. Follow all instructions regarding the
 application of silicone sealant or caulk. Allow 24 hours for the sealant to cure before the
 initial use of the shower or tub product. Follow the silicone manufacturer's
 recommendations regarding the use of their product.
- Thoroughly read these instructions before installing or using this product.
- Leave this manual for the end-user of the product.

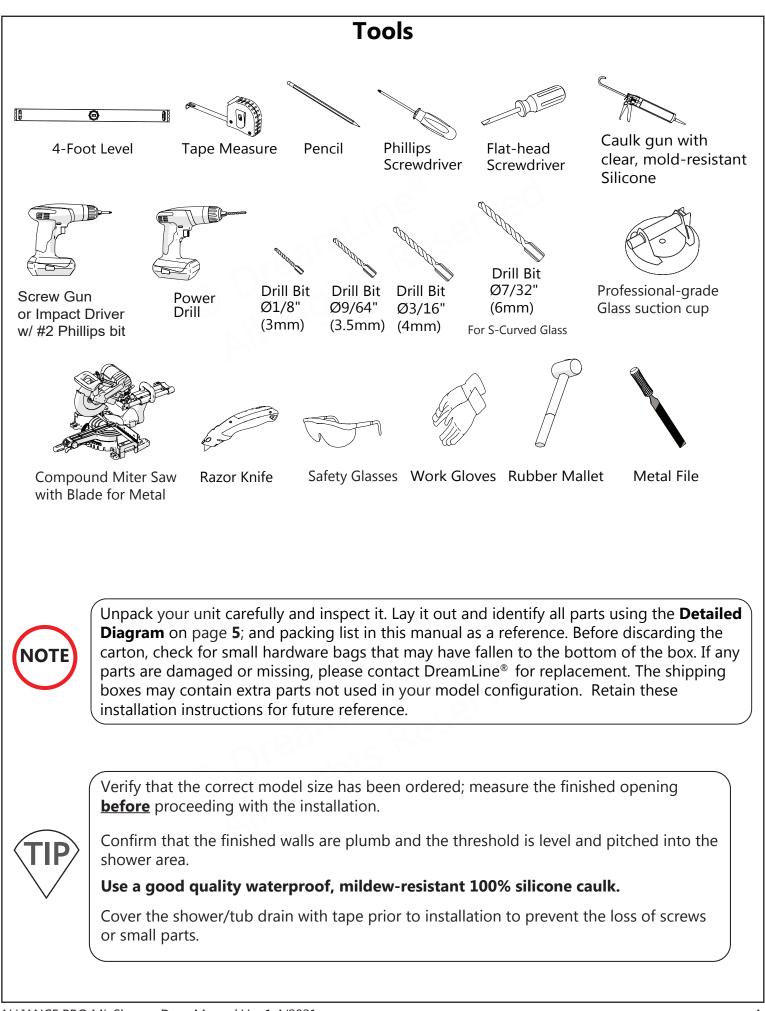


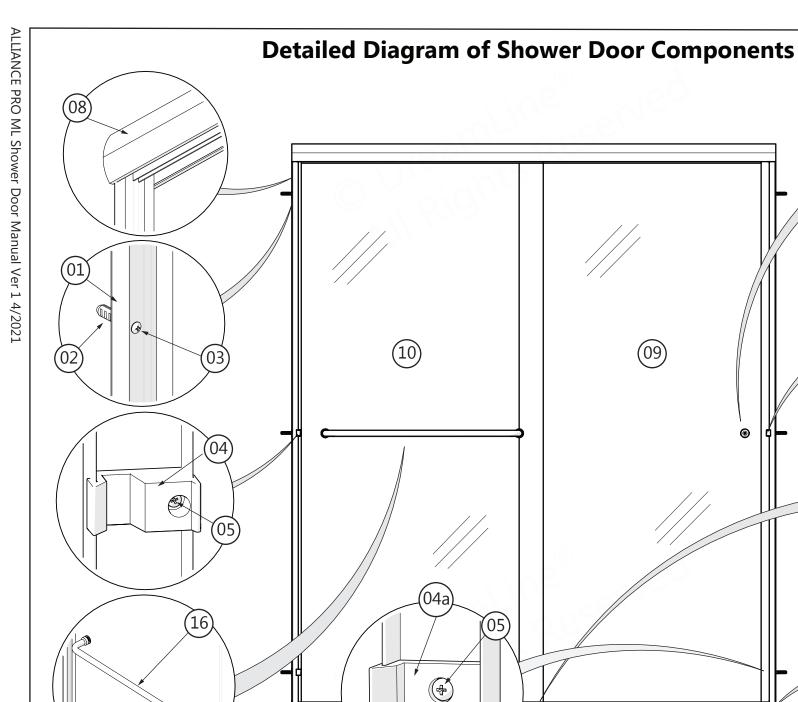


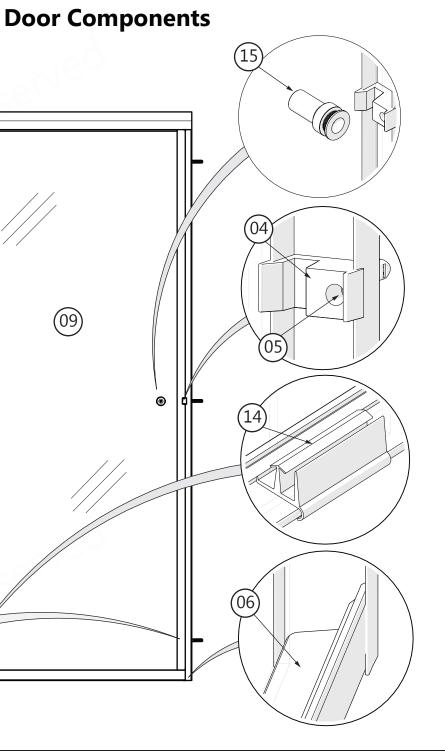
This product should be installed by someone familiar with the construction requirements for this type of project and the care necessary for the safe installation and operation of the product.

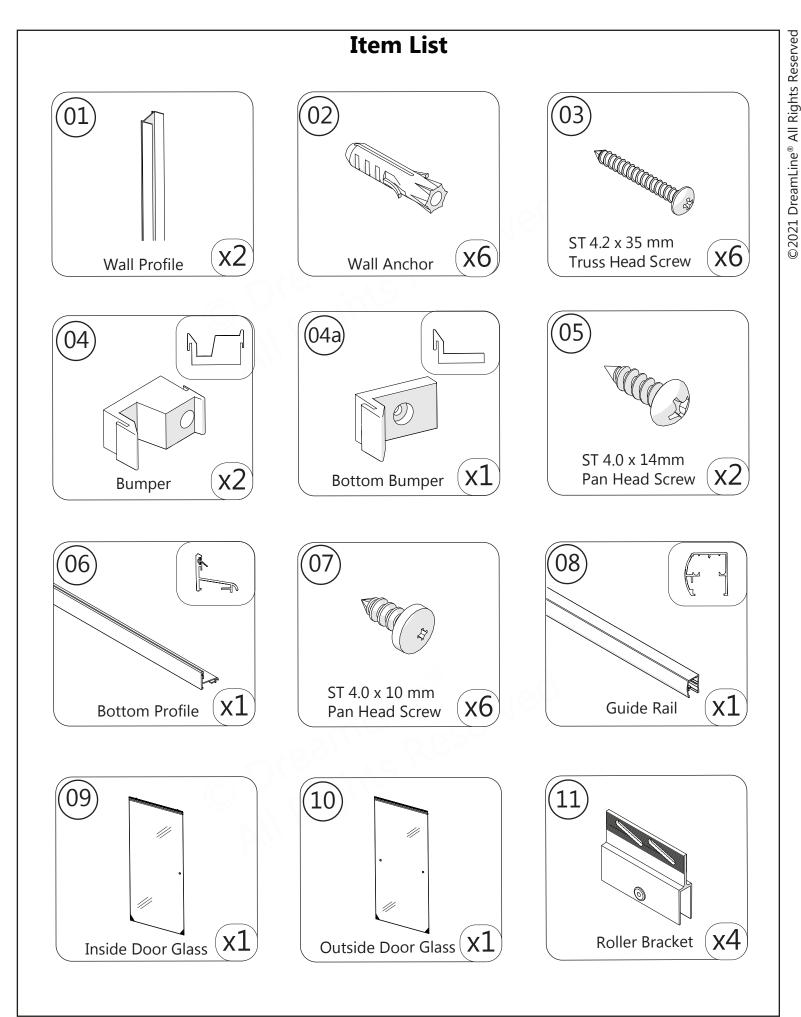
Model Specific Preparation REQUIRED: 1/4" Out-of-Plumb **Adjustment; Verify** threshold and walls ±0.0/ with a level Threshold must be level 1-3/4" minimum flat threshold .0 ± 0 Threshold must be level This door is reversible. The inside door glass can be installed on either side of the shower, and should always be installed on the shower head side of the shower to avoid leaking between the doors. **DO NOT** attach the handle to the door glass until instructed. **DO NOT** attempt to use the handle to lift the door glass during installation. This may result in damage to the glass and/or serious injury. Always use a professional grade glass suction cup and an assistant.

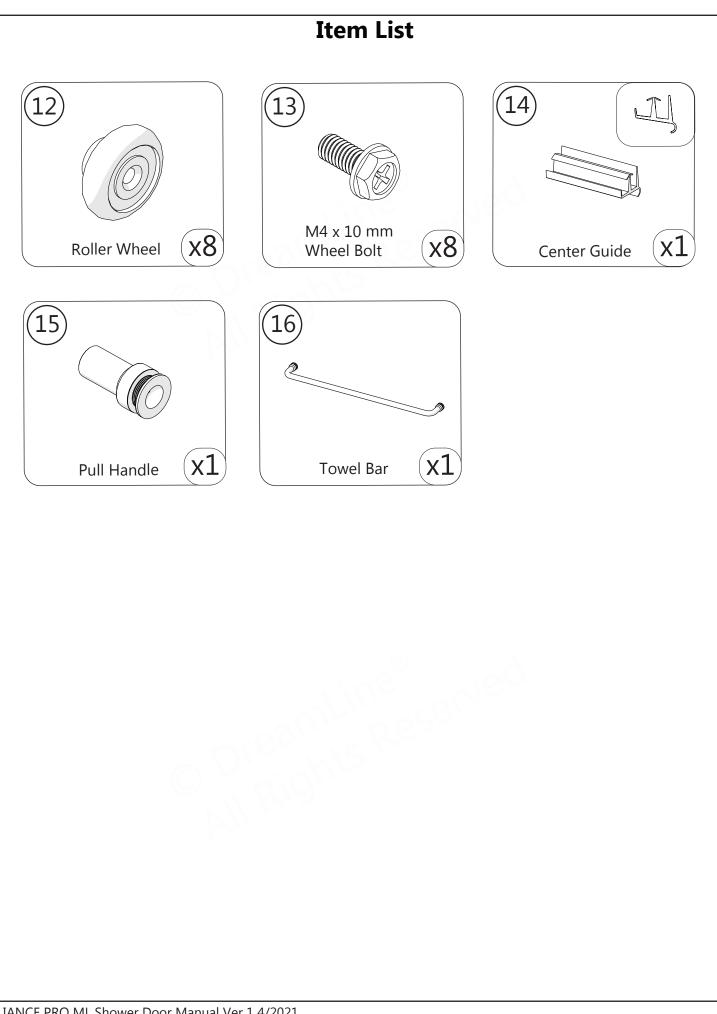
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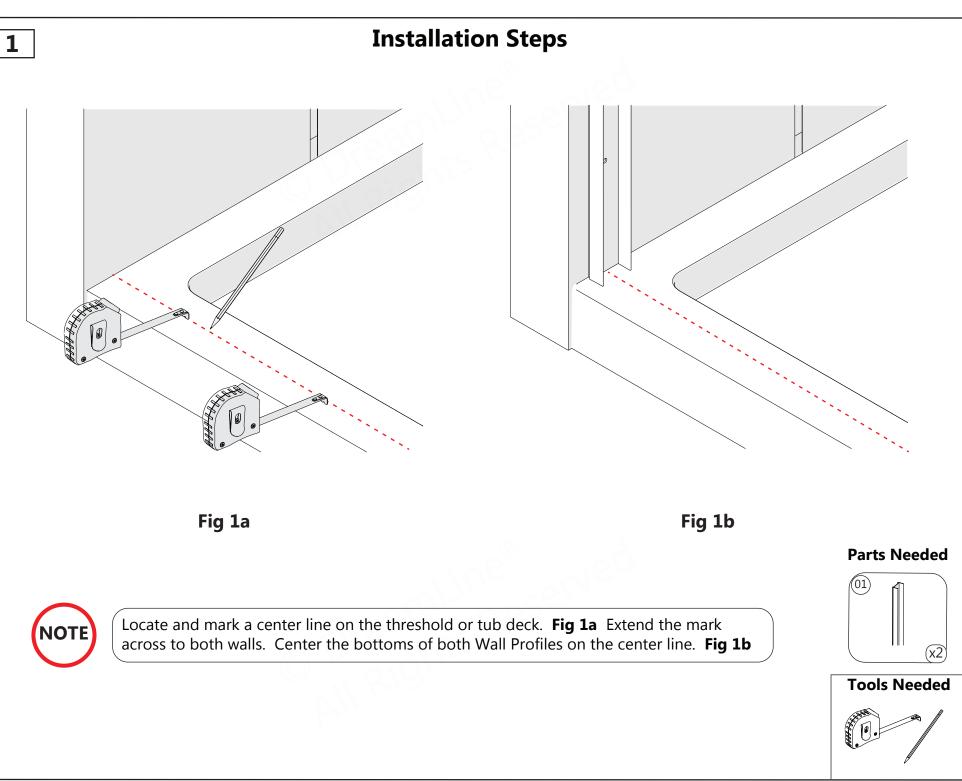


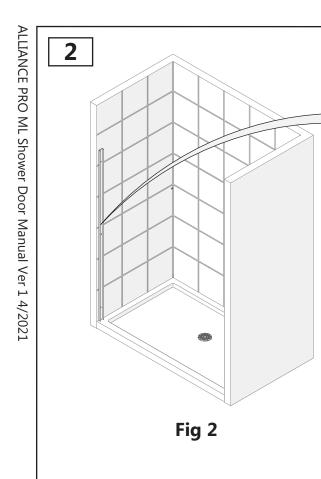














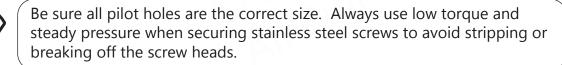
Level (plumb) both **Wall Profiles (#01)**, mark their position and mark the holes for drilling. Drill three Ø 5/16" (8mm) holes (size of the anchors) on each side wall and insert the **Wall Anchors** (#02). Fig 2

1

3

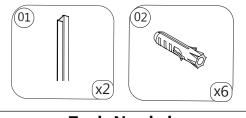
(5/16"(8mm))

If a stud is present behind the wall: Drill a Ø9/64"(4mm) hole up to the stud.

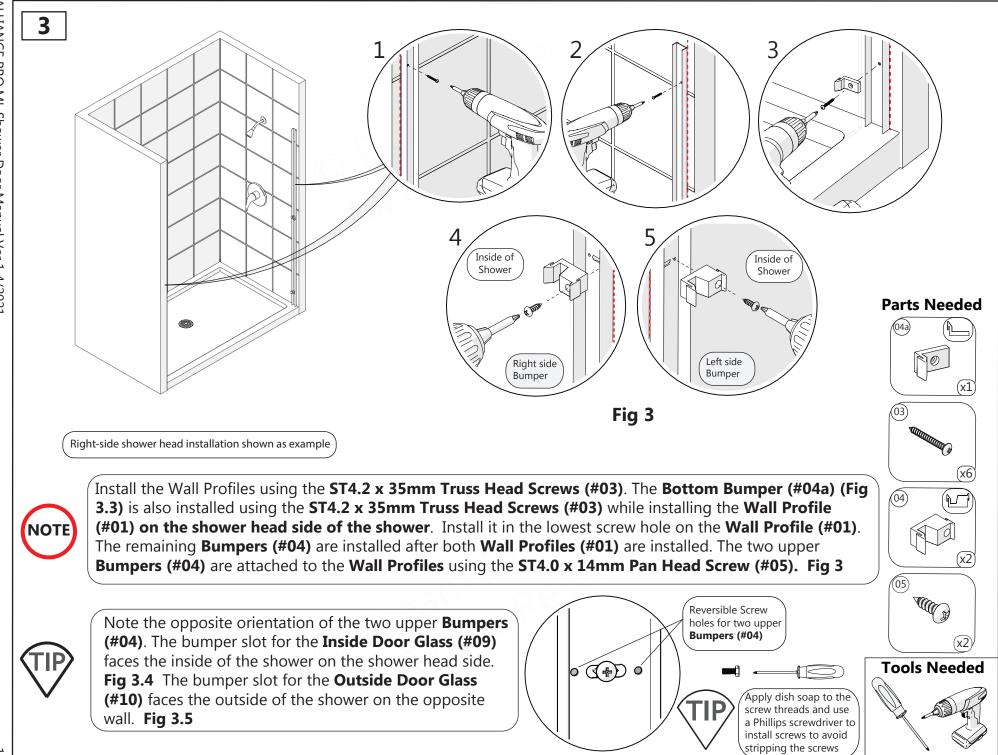


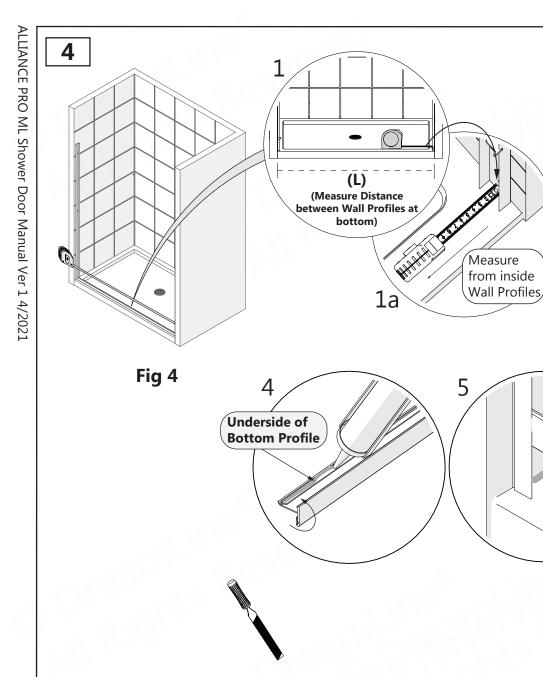
Parts Needed

4





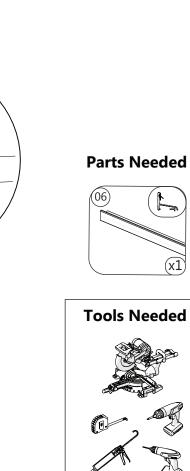




2

NOTE

Use a metal file to remove any burrs from the **Guide Rail (#08)** or **Bottom Profile** (#06) after cutting.



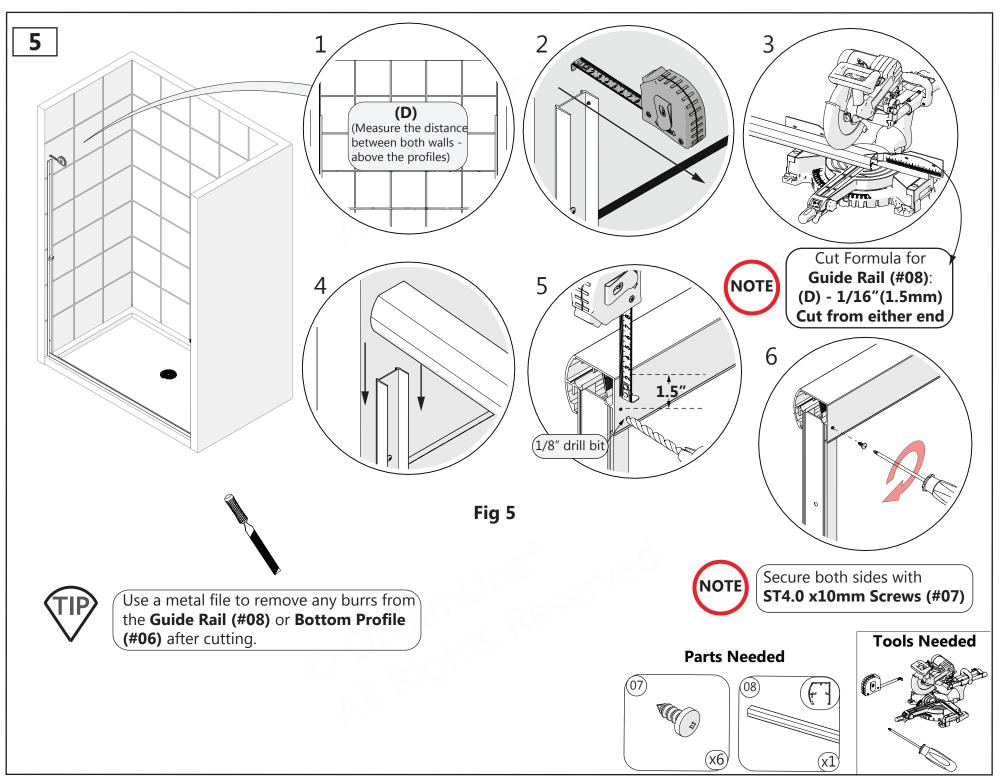
3

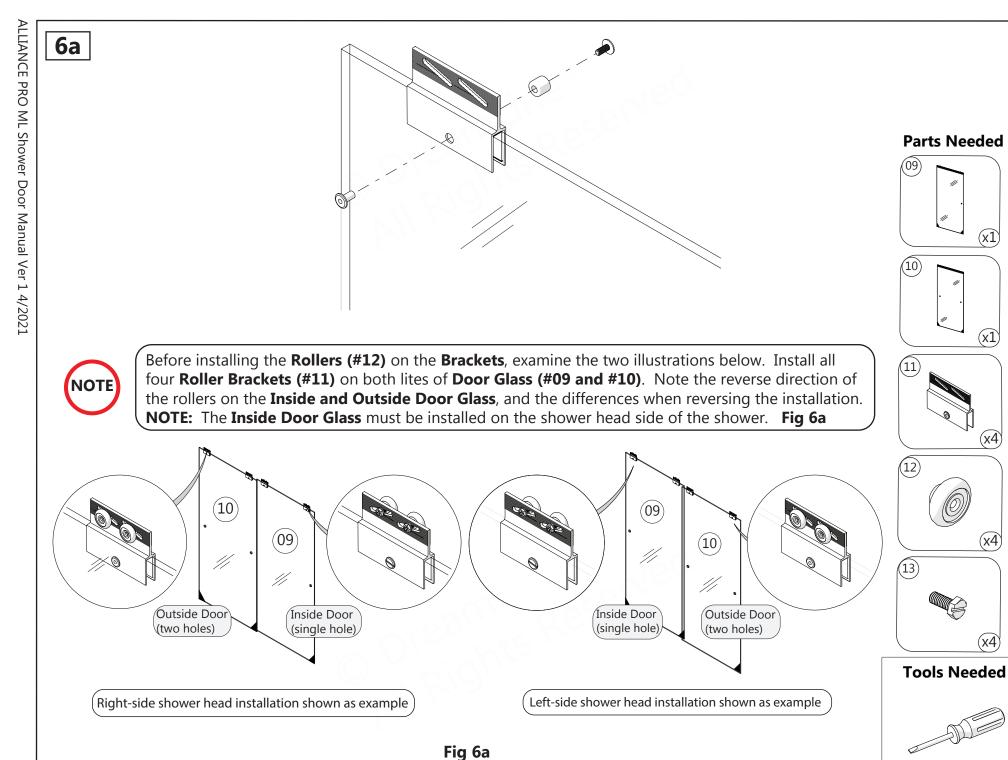
Cut Formula for

Bottom Profile (#06):

(L) - 1/16"(1.5mm) Cut from either end

6





13

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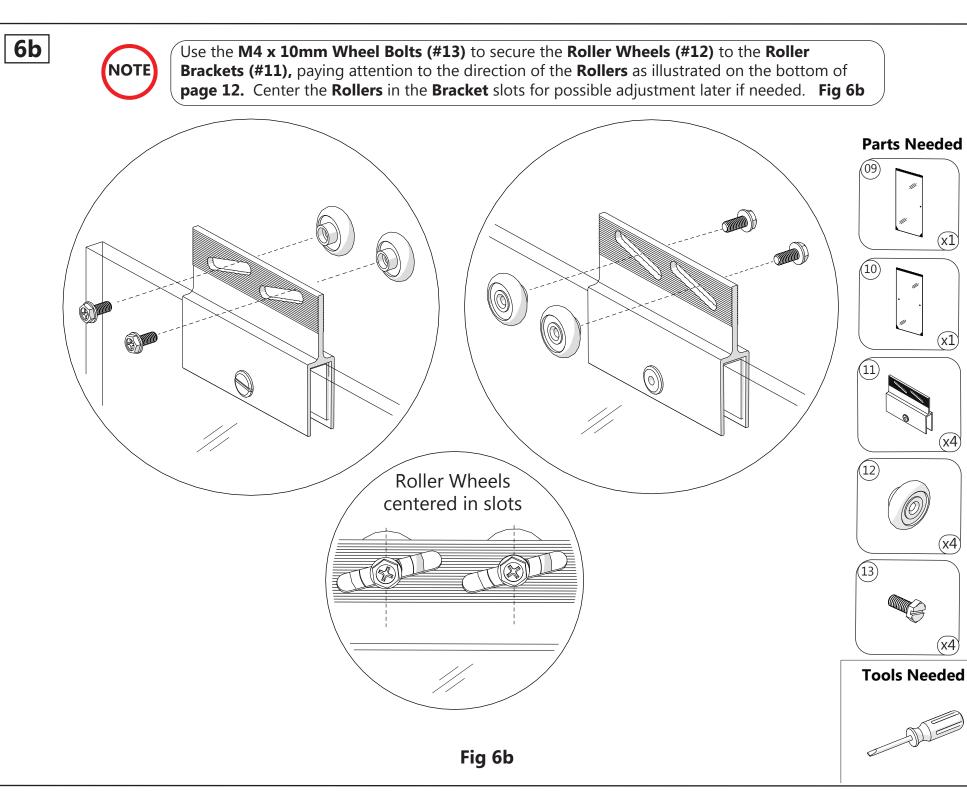
(x1)

(x1)

(x4)

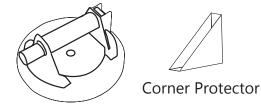
(x4

(x4)

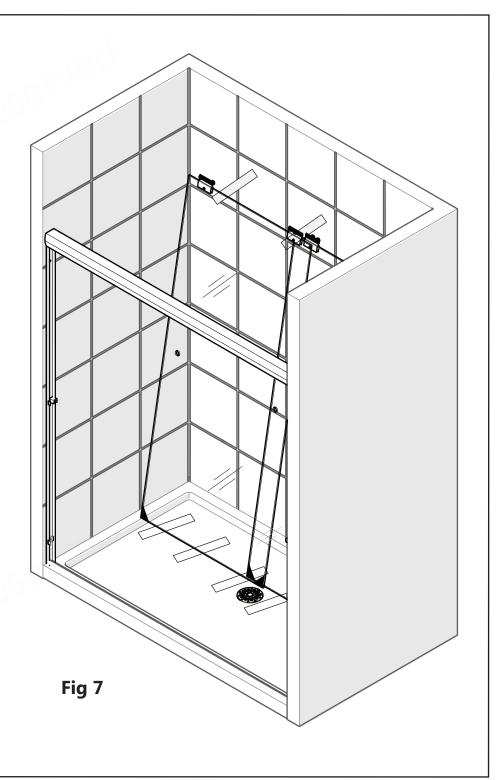


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Be extremely careful of the glass edges when handling or moving the door glass. Do not set the glass down on any hard surfaces. Use a glass suction cup when moving glass and leave the corner protectors on the glass until necessary to remove them.

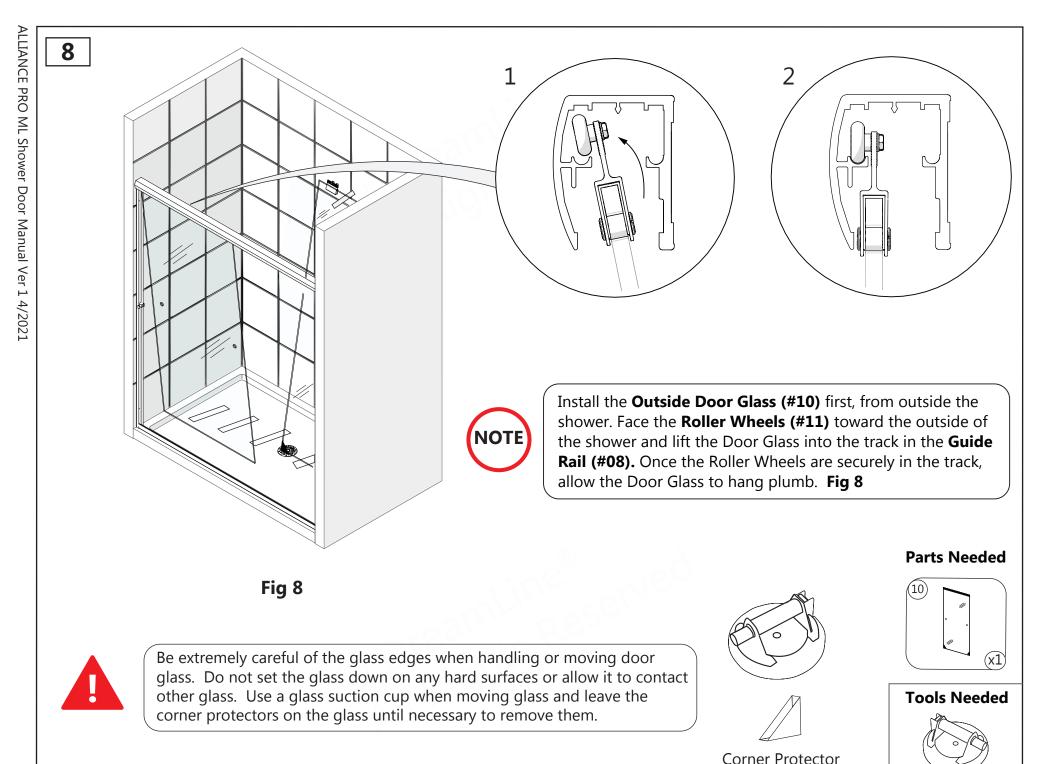


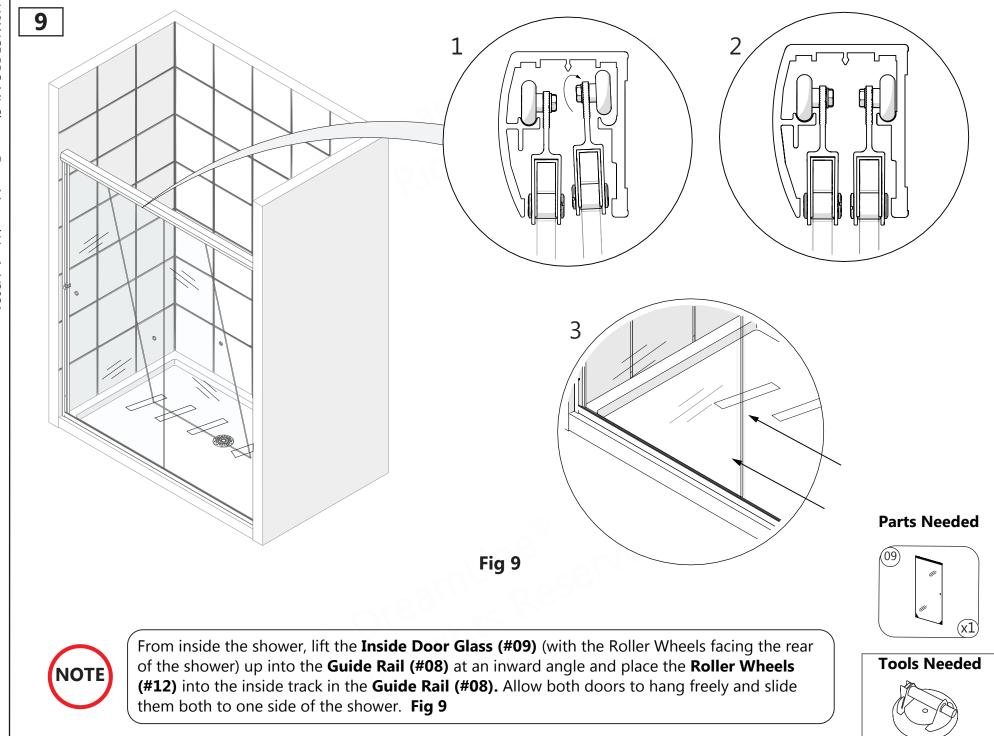
Important: Place both glass doors in the rear of the shower opening, **Inside Door Glass (#09)** first, followed by the **Outside Door Glass (#10)**. **Be careful to protect the edges of the glass**. Cushion the underside of the glass and between the two glass doors. Be sure that both glass doors and **Roller Wheels (#12)** are oriented in the correct position for installation. **Fig 7**



Right-side shower head installation shown as example

NOT

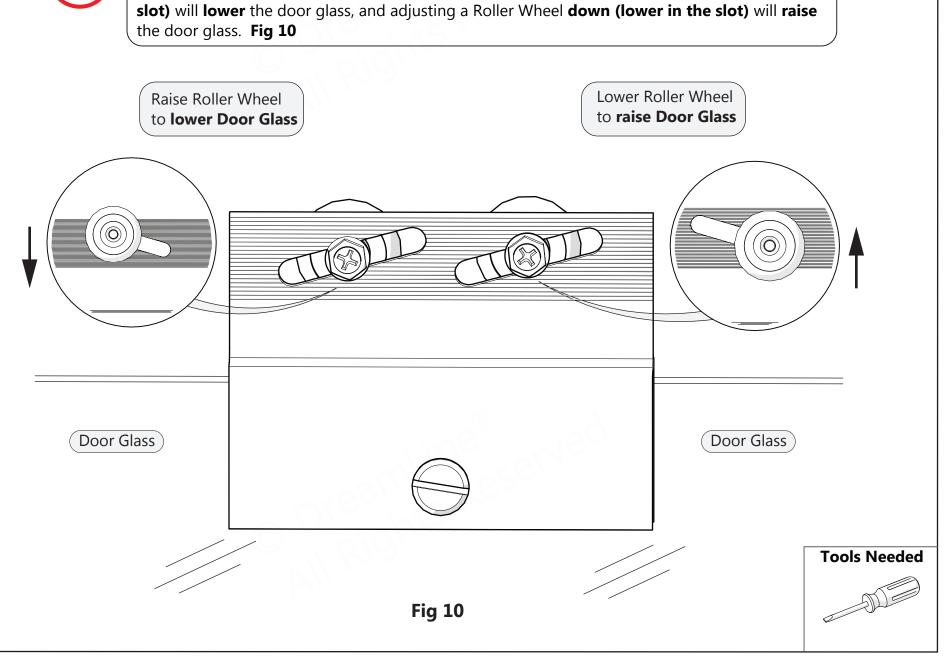




10

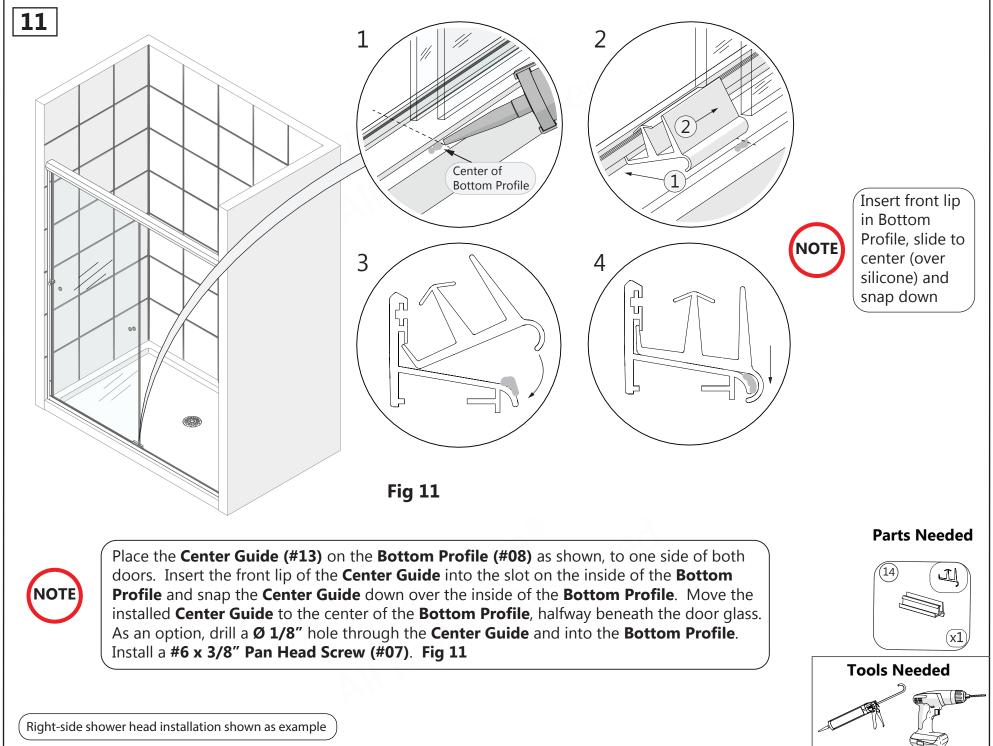
ΝΟΤ



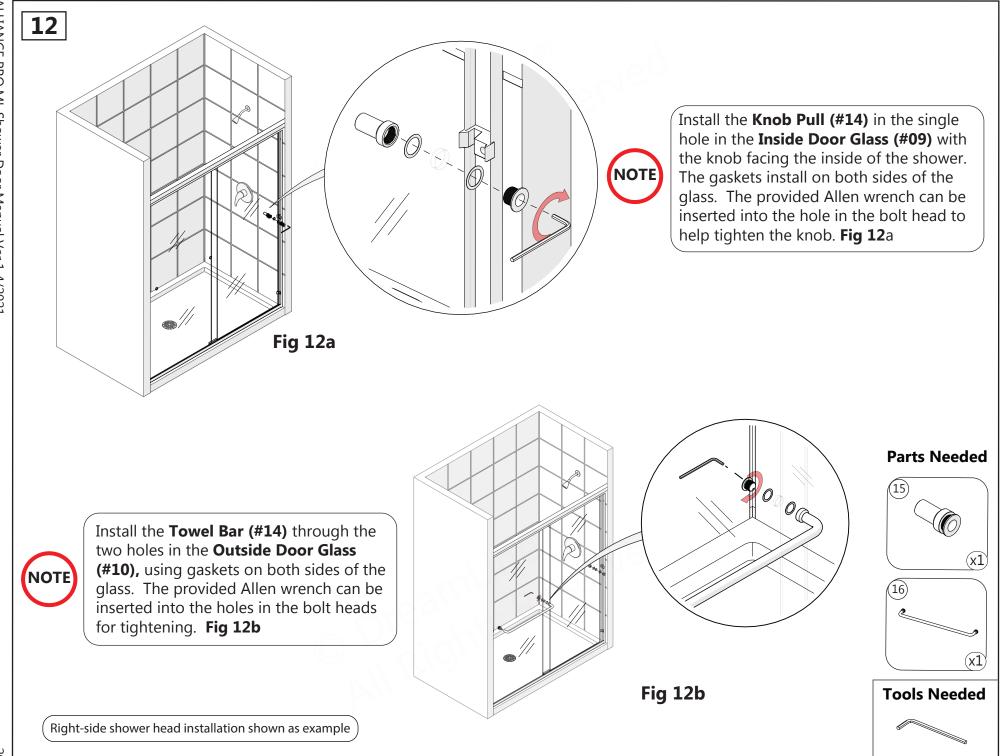


The **Roller Wheels (#12)** can be adjusted to better align the vertical edges of the **Door Glass** with the **Wall Profiles** if needed, to prevent leaks. In order to adjust either side of either door up or down, remove that door from the **Guide Rail (#08).** Use a helper and be careful to

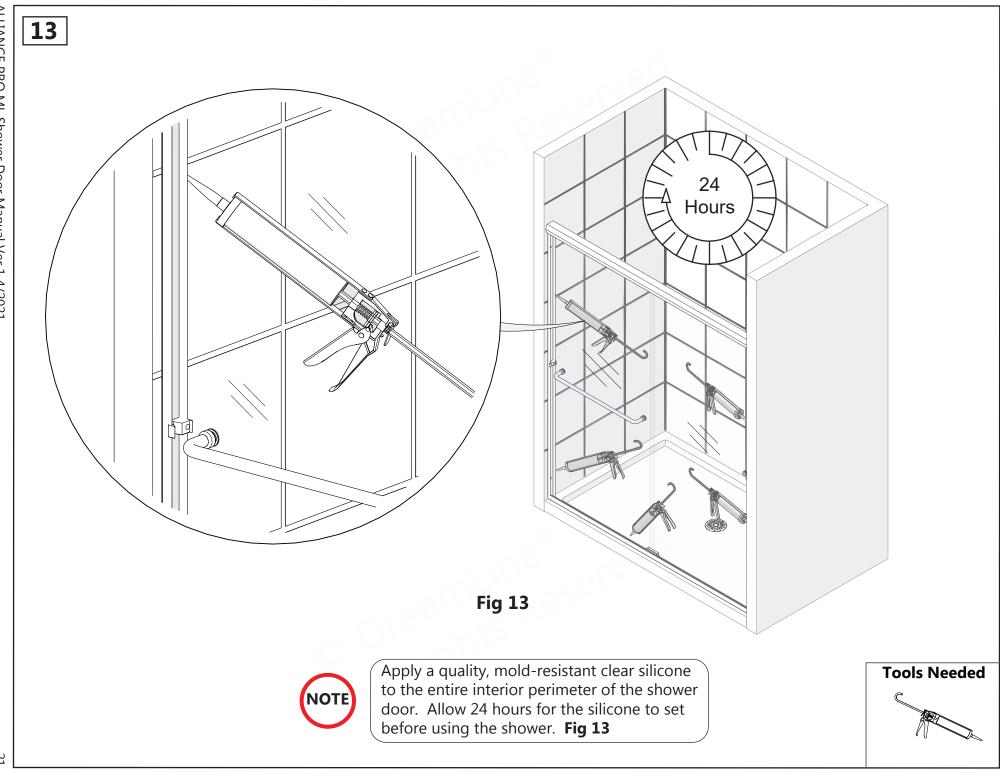
protect the glass edges, especially the bottom. Adjusting a Roller Wheel up (higher in the



19



20



Product Maintenance

BASES and BACKWALLS: To ensure long-lasting life for your acrylic back walls: wipe them off after each use with a soft cloth. To clean the acrylic back walls use non-abrasive sprays or cream based cleaners. Avoid the use of aerosol spray cleaners. Never use abrasive cleansers, metal brushes or scrapers that could permanently scratch or dull the surface.

GLASS: To ensure long-lasting life for your glass shower products: wipe them off after each use with a soft cloth. Rinse and wipe off the glass using either a soft cloth or a squeegee to prevent soap buildup and water spots (Hard water can etch the surface of the glass over time if left to dry). To prevent scratching the surface: never use abrasive cleaners or cleaning products that contain scouring agents. Never use bristle brushes or abrasive sponges that may scratch the surface of the glass.

HARDWARE: To ensure a long-lasting finish: wipe off all metal parts after each use with a soft cloth. Do not use abrasive cleaners or cleaning products containing ammonia, bleach or acid. If accidentally used, rinse the surface as soon as possible to prevent damage to the finish (peeling or corrosion). After cleaning the polished finishes, rinse thoroughly and wipe dry with a soft, clean cloth. Clean stainless steel surfaces at least once a week. When applying stainless steel cleaner or polish to stainless steel hardware, work with the grain (not across the grain). Never use an abrasive sponge or cloth, steel wool or wired brush as these may permanently scratch the surfaces.



To maximize the life of your door, it is important to regularly inspect the glass and other hardware for misalignment, proper attachment, and/or damage. Contact DreamLine[®] with any questions or concerns.

ALLIANCE PRO ML Maintenance Checklist

- □ Check that the unit is stable, operates smoothly and that the installation is secure.
- □ Confirm that all screws/bolts are tight.
- □ Check door glass for smooth operation. Adjust height of door glass if needed (Step 10, Page 17).
- □ Inspect exposed and concealed glass edges for damage (damaged glass must be replaced!)
- □ Inspect silicone caulk for gaps. Replace silicone as necessary to prevent water leakage.

Troubleshooting

Problem/Symptom	Suggested Solution	
Missing Parts	 Check all shipping/packaging material for missing parts/components. If not found, contact DreamLine Customer Support [1-866-731-2244] to order factory part replacement. 	5-7
Water Leakage	 Check that the Inside Door Glass closes against the shower head side of the shower. Check that the vinyl insert is installed properly in the Bottom Profile. Check that a good quality, mold-resistant silicone has been used around the entire interior perimeter of the shower door. 	10, 11, 20
Door Glass rubbing on threshold	 Check that threshold is level. Check that roller wheels are tight and secure. Carefully remove Door Glass with a helper and adjust Roller Wheels if necessary. 	3, 15-17
Door Glass not closing evenly with wall profiles	•Carefully remove the Door Glass with a helper and adjust one or both Roller Wheels to align the edge of the Door Glass with the Wall Profile.	17
Door Glass not tracking smoothly through Center Guide	•Check that the Center Guide is installed correctly. If the Center Guide is moving, see instructions to secure the Center Guide to the Bottom Profile with a screw.	18
Door Glass not meeting bumpers correctly	•Check that all three Bumpers are installed correctly and are installed on the correct sides of the shower opening.	10

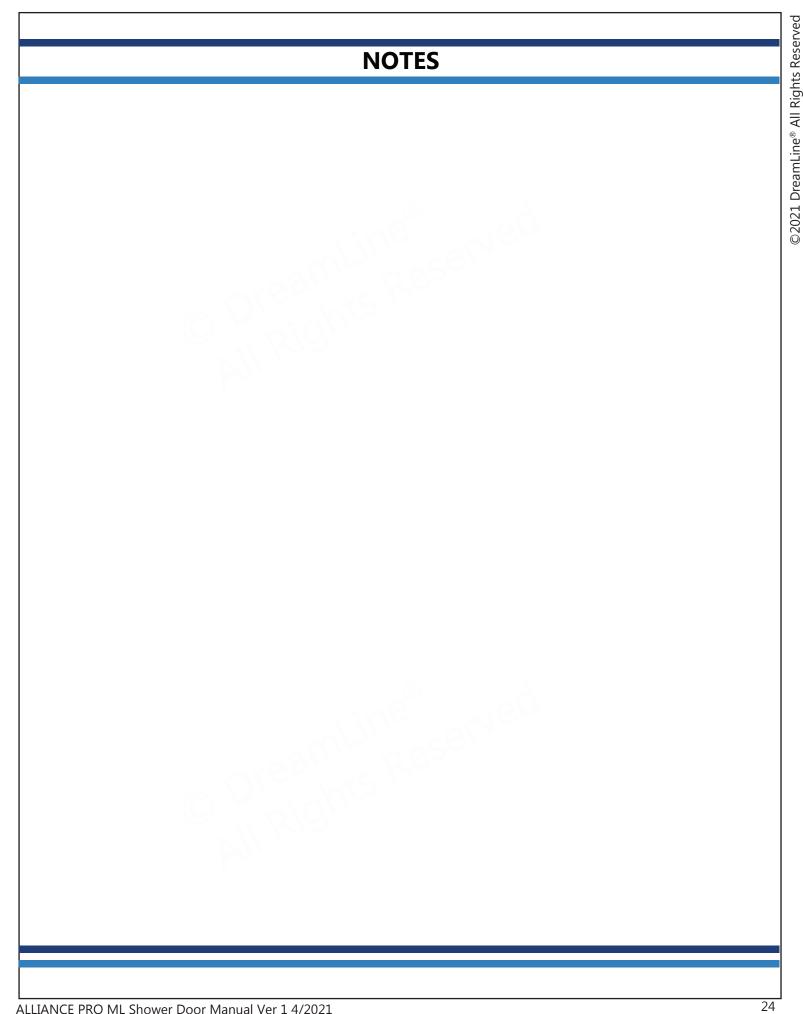


Prior to contacting DreamLine® Customer Service, please have the following information readily available:

- Purchase Order Information

- Name, PO Number, Dealer/Vendor Name, etc.

- SKU/Model Number





TEL: 866-731-2244 FAX: 866-857-3638 DREAMLINE.COM

For more information on DreamLine® Shower Doors and Enclosures please visit DreamLine.com